PANOLIN Offshore – A world of experience











A constantly evolving situation



PANOLIN HLP SYNTH®
Deck equipment
ROV's





PANOLIN ATLANTIS®
Control Lines
Wellhead units
ROV's





Miscibility

- PANOLIN ATLANTIS / sea water; absolute max 0.1%
- PANOLIN ATLANTIS / mineral oil; max 5%
- PANOLIN ATLANTIS / PANOLIN HLP SYNTH

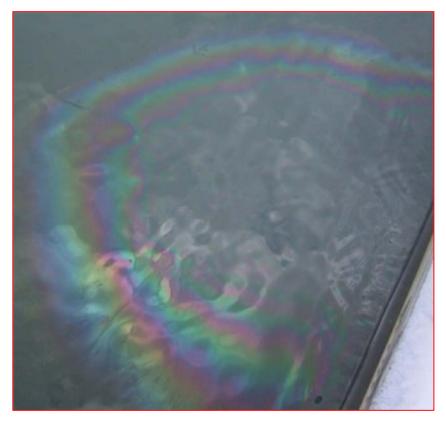


Water in oil is a problem





Oil in water is an environmental issue



Mineral oils

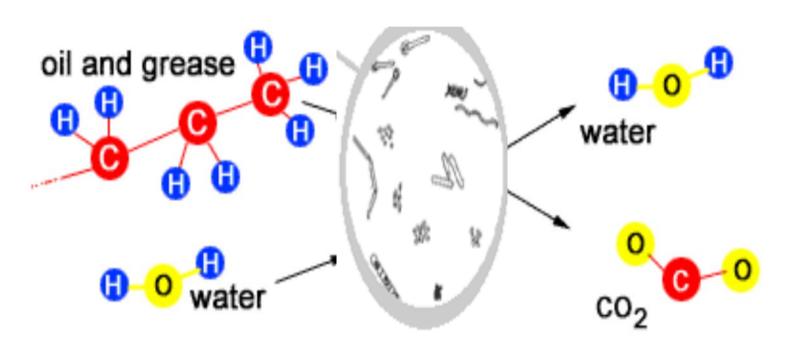


PANOLIN HLP SYNTH PANOLIN ATLANTIS



Ecology – breakdown mechanism

Aerobic bacteria "digest" biodegradable lubricants



Lubricant in water

Bacteria

Biomass formed by the bacteria



Freshwater Ecotoxicology – PANOLIN HLP SYNTH

Relevant key freshwater ecotox tests for base fluid components

Testing	Test Norm	Remarks
Partition co-efficient	OECD Guideline 117	Solubility in water vs in octanol
Biodegradability	OECD 301B	Ultimate degradation
Aquatic toxicity	OECD 201 OECD 202 OECD 203 OECD 209	Algea, growth inhibition test Daphnia, acute immobilisation test Fish, acute toxicity test Toxicity on micro-organisms from activated
		sludge of waste water treatment plants
Terrestrial plant toxicity	OECD 208	
Toxicity to terrestrial non- mammalian species	OECD 207	Earthworm, acute toxicity test



PANOLIN HLP SYNTH



Nautilus Environmental San Diego Bioassay Laboratory August 6, 2008

Client: Panolin America, Inc.

Sample ID: HLP Synth 22

Test Date: July 24 - 28, 2008

Test Procedure: 96-hour Acute Survival Toxicity Test using Mysid Shrimp.

Product testing was performed using the Water Accommodated

Fraction (WAF). Species: Americamysis bahia

Test Protocol: Followed methods in EPA/821/R-02/012, the 2002 EPA protocol for

conducting acute toxicity tests with freshwater and marine test

Test Results: LC₅₀ > 1,000 mg/L; sample material is classified as nontoxic.

There was no observed effect at the highest concentration tested.

SUMMARY OF RESULTS:

	Test	Mean Survival	Statistical
Sample ID	Concentration (mg/L)	(%)	Results
HLP Synth 22	Lab Control	100	NOEC > 1,000 mg/l
	62.5	100	
	125	90	LC ₅₀ > 1,000 mg/L
	250	100	
	500	100	
	1,000	90	

NOEC = No Observed Effect Concentration

LC₅₀ = Sample concentration that causes a lethal effect to 50% of the test organisms

Note: 1,000 mg/L is the highest concentration required for chemical or product testing under the EPA guidelines. Any concentration higher than 1,000 mg/L is considered inconsequential and nontoxic.

Testing Laboratory:

Nautilus Environmental

5550 Morehouse Drive, Ste. 150 San Diego, CA 92121

Phone: 858-587-7333 x202

Test Result Authorization:

Steve Carlson, Project Manager



Transition - OSPAR/HOCNF (PANOLIN ATLANTIS 15, 22 & 32)

- OSPAR Dictates any fluid which may unintentionally be discharged into the marine environment is tested for its Environmental impact
- Each chemical component of the fluid is tested for Toxicity, Bioaccumulation & Biodegradation
- HOCNF Harmonised Offshore Chemical Notification Form completed by PANOLIN and submitted for clearance to the relevant authorities in each country

•Norway SFT Yellow

•UK CEFAS OCNS Group E

•Netherlands HMCS Rating R



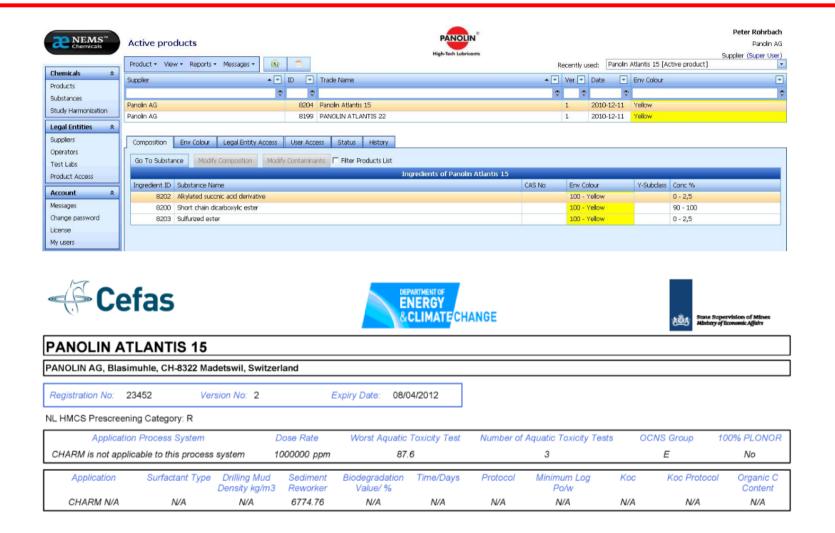
Saltwater Ecotoxicology – PANOLIN ATLANTIS

Relevant key saltwater ecotox tests for base oils and additives

Testing	Test Norm	Remarks
Biodegradability	•OECD 306	Ultimate degradation
Aquatic toxicity	•ISO 10253 •DS/EN 14669 •OECD 203 •ISO/DIS 16712	Algae (growth inhibition) Crustacean Fish, Scophthalmus maximus Sediment reworker acute toxicity on micro-organisms in sediment



OSPAR approval





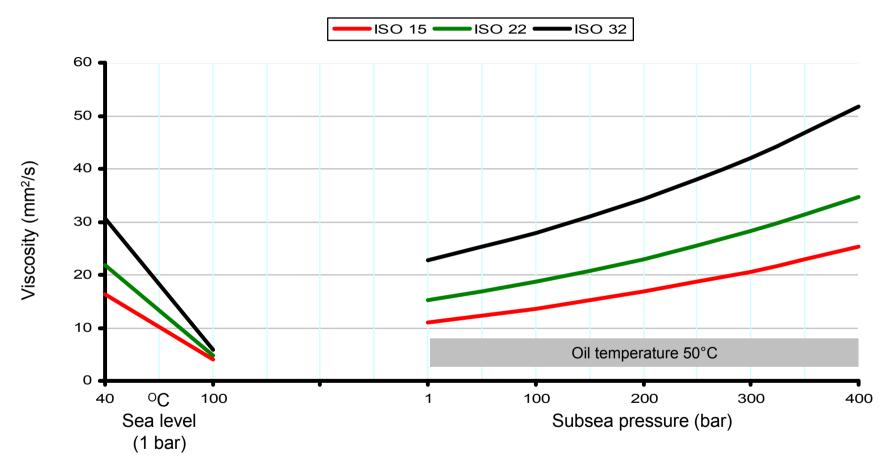
REACH

- Risk Evaluation & Assessment of Chemical Hazards
- The offshore industry expect over 40% of manufacturers chemical/fluids currently in use to be withdrawn from the EU market because of a failure to pre-register the product
- PANOLIN products comply with the REACH requirements



Viscosity can change according to working conditions

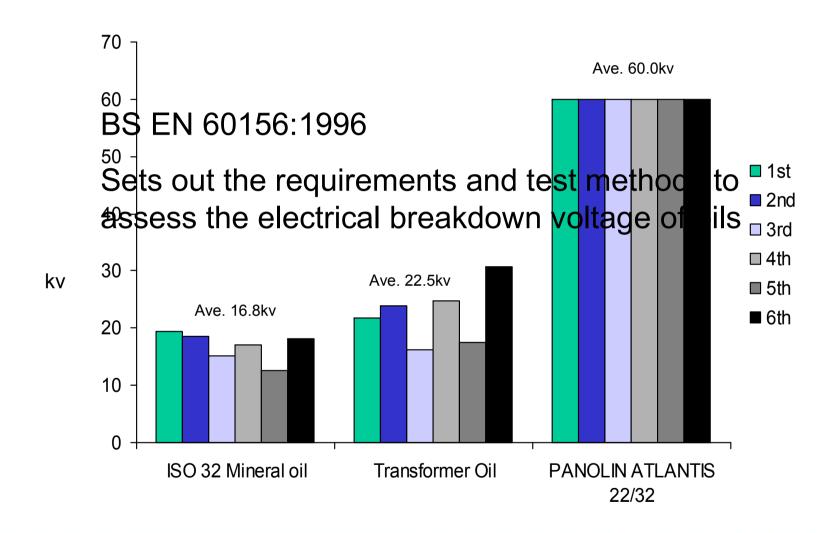
PANOLIN ATLANTIS



100 bar ≈ 1000m depth of water



Electrical insulation – Earthco Ltd





Manufacturer approvals

- Rotork
- Schilling
- SMD Hydrovision
- Bosch Rexroth
- Linde
- Saur Danfoss
- Wandfluh
- Seal manufactures



The first steps



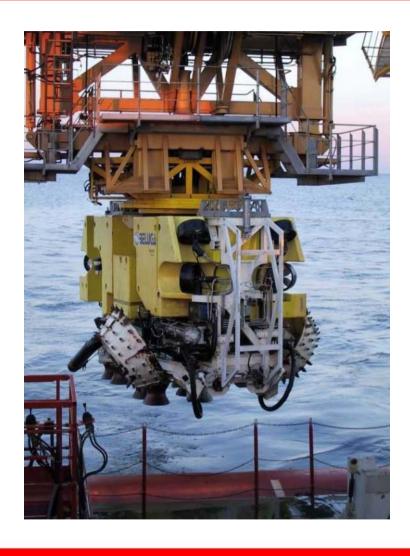
2003 - PANOLIN HLP SYNTH supplied to Wintershall; 2005 PANOLIN ATLANTIS initiated as registered replacement



2004 - PANOLIN HLP SYNTH supplied to SMD Hydrovision



Saipem-Sonsub (Kashagan Oil Field 2006)



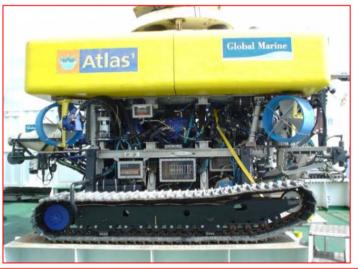
Two lubricants in use:

- •PANOLIN HLP SYNTH 32 as hydraulic oil and insulating lubricant
- •PANOLIN EP GEAR SYNTH 150 in the 8 gears moving the locomotive system (bogies)



UK - Global Marine - ROV's



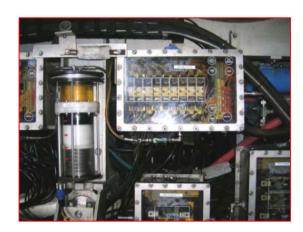


- Plough & A frame converted to PANOLIN HLP SYNTH 32 in May 07
- Sauer Danfoss pumps
- CARDEV Subsea filter units
- ROV converted in Oct 07 worked in the Gulf of Mexico & through the Pacific Ocean
- All continue working with no oil or water related problems



ROV'S – Hydraulics & Valve block insulation





- Valve block insulation box filled with oil
- Transformer oil is widely used
- PANOLIN HLP SYNTH now used in ROV hydraulics and insulation boxes
- Operator benefits from the use of one grade of oil



Fugro – PANOLIN ATLANTIS 32



- March 09 request for a product meeting OCNS regulations
- April 09 Order received from Fugro Singapore for the first fill in an FVC 3000 work class ROV
- May 09 Sea trials initiated
- Lubricant rationalisation Hydraulics, Electric motors & Insulating boxes
- Sea trial stopped after 3 weeks of successful operation ROV converted back to mineral oil
- OPCO require a CEFAS listed product & await registration notification



OCEANEERING - PANOLIN ATLANTIS 22 (2010)







International availability

- Italy
- Norway
- Singapore/Asia Pacific
- The Middle East
- UK & Ireland
- USA Gulf of Mexico
- USA West Coast
- West Coast of Africa pending

